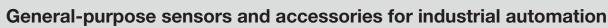


Global Products









Balluff Global

Support and service

Balluff North America



Florence, Kentucky USA

Balluff's Florence, Kentucky United States headquarters is located just south of Cincinnati, Ohio. Our customers are in industries such as automotive, machine tool, robotics, injection molding, packaging, material handling, and more.

In addition to sales, marketing, and logistic functions, this facility manufactures Micropulse® magnetostrictive linear position sensors and warehouses over 60,000 products.

The Balluff Global Network

Balluff spans the globe with representation in 49 countries.





Australia
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Belarus
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Brazil
Bulgaria
Canada

China
Columbia
Croatia
Czech Republic
Denmark
Finland
France
Great Britain

Greece Hong Kong Hungary India Indonesia Iran Israel Italy Japan Korea Malaysia Mexico Netherlands Norway Pakistan Phillipines Poland Portugal Romania Russia Singapore Slovakia Slovenia South Africa Spain Sweden Switzerland Thailand Taiwan Turkey USA Venezuela

Balluff Global Support and service

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Photoelectric Sensors
Magnetic Field Cylinder Sensors 28
DC – Power Supplies30
Cables31
Accessories

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WARNING

- Read, understand, and follow warnings and manual.
 Failure to do so could result in serious injury or death.

 NEVER USE AS A SENSING DEVICE FOR PERSONNEL PROTECTION

 Does NOT include self-checking redundancy circuitry required for use in personnel safely applications

 Does NOT meet OSHA and ANSI standards for point-of-operation devices

Introduction

Performance and Value in Inductive Proximity Sensors

Balluff's economical line of inductive proximity sensors offers a broad range of top-quality, performance proven products. The family includes a wide array of tubular M8, M12, M18, and M30 sensors available in 3-wire DC and 2-wire DC models. Built to the same high standards as all Balluff inductive proximity sensors, these sensors are 100% tested to guarantee conformance to critical published specifications. This attention to quality and performance ensures all models provide years of worry-free, reliable operation which increases production run time and decreases maintenance costs.

Advances in integrated circuit technology and high volume production techniques enable Balluff to offer superior quality products at value pricing. These sensors also carry international approvals to meet the demands of a global customer base. All sensors are CE marked, cULus listed, and are backed by Balluff's standard lifetime warranty.



Product Family Improvements

- 3-wire DC PNP and NPN models provide more choice for control variations
- Metal porthole LED connector versions with robust connectors for rugged applications
- Extended range "shorty" 2-Wire DC normally-closed outputs for small spaces

Features

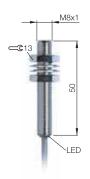
- Convenience most models stocked for same day delivery
- Variety 2 wire DC, 3 wire DC, flush/non-flush models, connectorized or cable out, M8 to M30 sizes
- Reliability protected from short circuits, voltage surges, polarity reversal and current overload
- Quality 100% tested, lifetime warranty

Supply voltage range 1	24 V DC 1030 V DC, 1230 V DC,
11,	*
1	1230 V DC,
C	or 1036 V DC
Max. load current 1	100 mA,
1	130 mA,
C	or 200 mA
Short circuit protection Y	/es
Current overload protection Y	/es
Voltage surge protection Y	/es
Polarity reversal protection Y	/es
Degree of protection II	P67 or IP68
Temperature range -	25° C+70° C
Approvals (CE and cULus

Cable lengths may vary per model. Consult factory for all available models.



DC 3-wire – M8





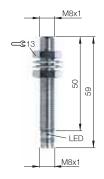








Housing size	M8×1		M8×1	M8×1	M8x1
Mounting	Flush		Flush	Flush	Flush
Rated operating distance Sn	1.5 mm		1.5 mm	1.5 mm	1.5 mm
Assured operating distance Sa	01.2 mm		01.2 mm	01.2 mm	01.2 mm
Cable length and material	3m PVC	3m PUR	3m PUR		
PNP Normally open	BES0038	BES0035	BES00CU	BES0027	BES00CH
PNP Normally closed	BES0031	BES002Y	BES00CR	BES0026	BES00CA
NPN Normally open	BES002H	BES002A	BES00CN	BES0024	BES00C6
NPN Normally closed	BES03PJ		BES00CL	BES0023	BES00C2







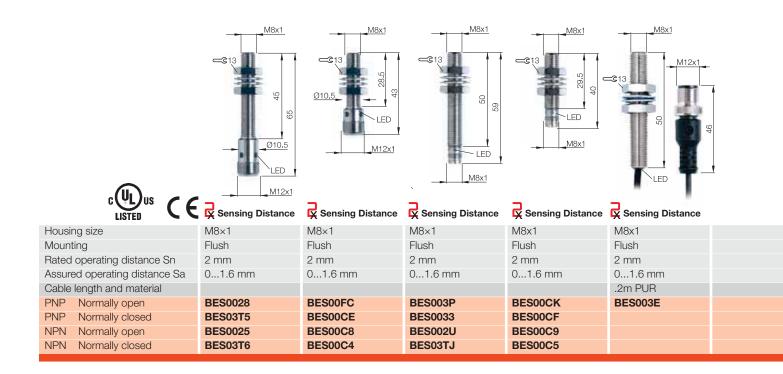


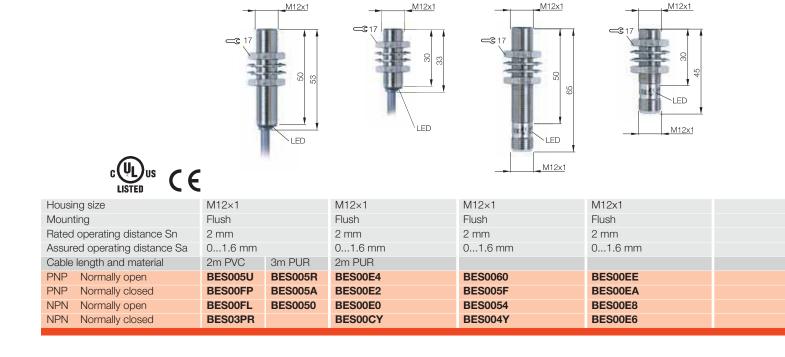




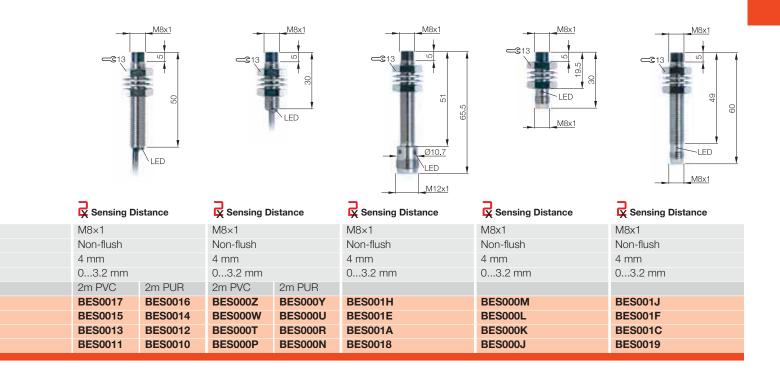
LISTED CE	•		Sensing D	istance	Sensing D	istance
Housing size	M8×1	M8×1	M8×1		M8x1	
Mounting	Flush	Flush	Flush		Flush	
Rated operating distance Sn	1.5 mm	1.5 mm	2 mm		2 mm	
Assured operating distance Sa	01.2 mm	01.2 mm	01.6 mm		01.6 mm	
Cable length and material			3m PVC	3m PUR	2m PUR	
PNP Normally open	BES003C	BES00CJ	BES003L	BES003H	BES00CW	
PNP Normally closed	BES03P6	BES00CC	BES03TH		BES00CT	
NPN Normally open	BES002K	BES00C7	BES002R	BES002M	BES00CP	
NPN Normally closed	BES03PK	BES00C3	BES03TF		BES00CM	

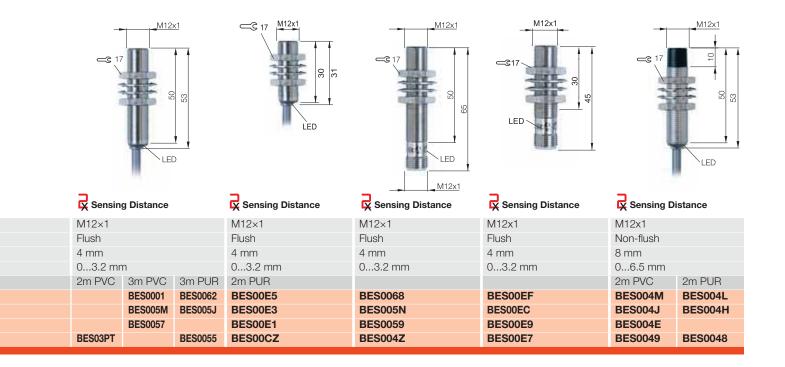
DC 3-wire - M8 and M12



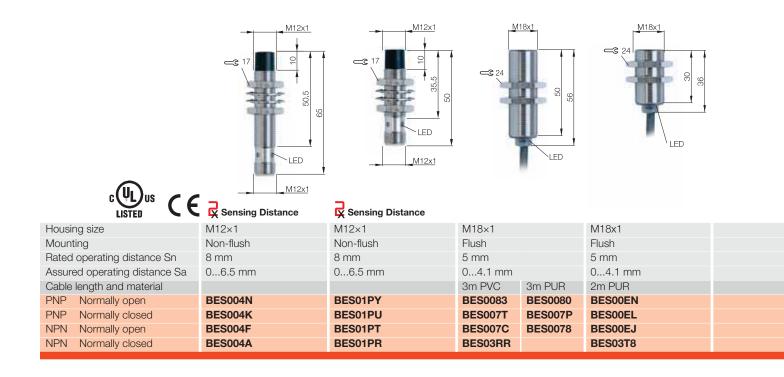


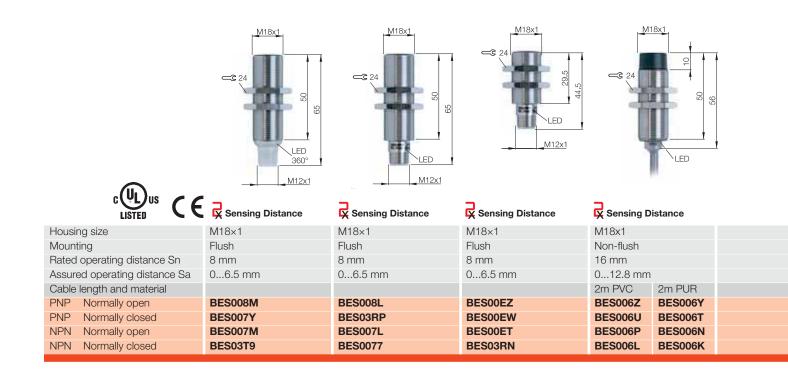
DC 3-wire - M8 and M12



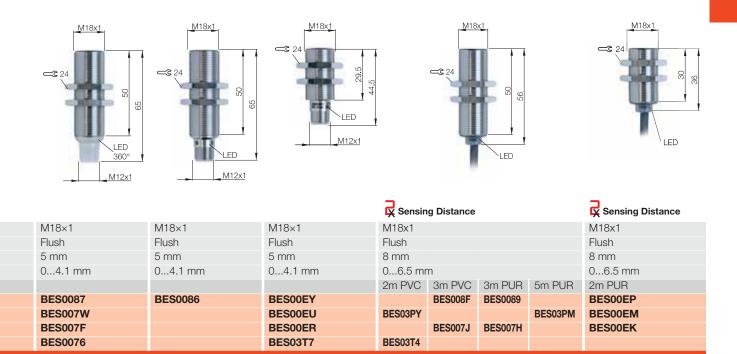


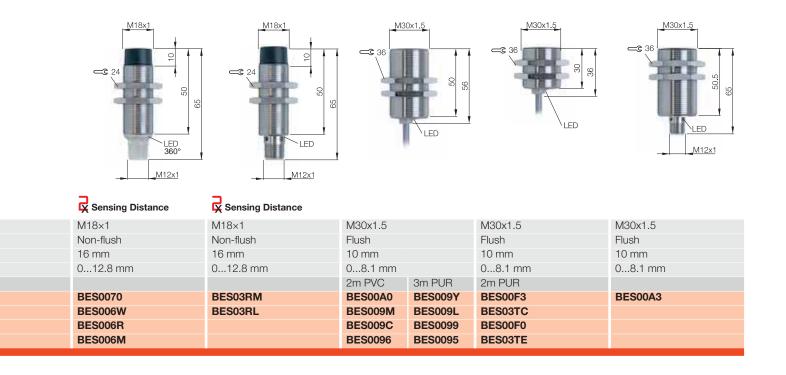
DC 3-wire - M12 and M18



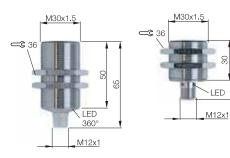


DC 3-wire - M18 and M30





DC 3-wire - M30



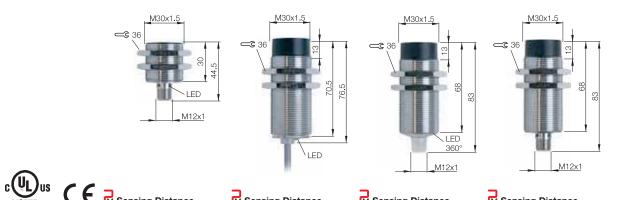






Sensing Distance

Housing size	M30×1.5	M30×1.5	M30×1.5		
Mounting	Flush	Flush	Flush		
Rated operating distance Sn	10 mm	10 mm	15 mm		
Assured operating distance Sa	08.1 mm	08.1 mm	012.2 mm		
Cable length and material			2m PVC	2m PUR	3m PUR
PNP Normally open	BES00A4	BES00F8	BES00AA		BES00A6
PNP Normally closed	BES009P	BES00F6	BES009T	BES009R	
NPN Normally open	BES009H	BES00F5	BES03RH		
NPN Normally closed	BES0097	BES03TA	BES03RJ		



LISTED	Sensing Distance	Sensing D	istance	Sensing Distance	Sensing Distance
Housing size	M30×1.5	M30×1.5		M30×1.5	M30×1.5
Mounting	Flush	Non-flush		Non-flush	Non-flush
Rated operating distance Sn	15 mm	30 mm		30 mm	30 mm
Assured operating distance Sa	012.0 mm	024.3 mm		024.3 mm	024.3 mm
Cable length and material		2m PVC	2m PUR		
PNP Normally open	BES00F9	BES00AY	BES00AW	BES00AZ	BES03RE
PNP Normally closed	BES00F7	BES00AT	BES00AR	BES00AU	BES03RC
NPN Normally open		BES00AN	BES00AM	BES00AP	
NPN Normally closed		BES00AK	BES00AJ	BES00AL	

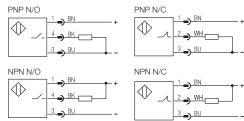
DC 3-wire - M30 and Wiring Diagrams



Sensing Distance Sensing Distance Sensing Distance M30×1.5 M30x1.5 M30x1.5 Flush Flush Flush 15 mm 15 mm 15 mm 0...12.0 mm 0...12.2 mm 0...12.2 mm 2m PUR BES00F4 **BES00AF BES00AH** BES00F2 BES03RK BES009U BES00F1 BES009J BES03RF **BES0098**

Wiring diagrams for 4-wire cordsets

(See page 31 for cordsets.)



Subject to change without notice. See Balluff website for latest technical specifications.

Correction factor

...gives the reduction in sensing distances for target materials which are not made of Fe 360 unless otherwise noted.

Material	Factor
steel	1.0
copper	0.250.45
brass	0.350.50
aluminum	0.300.45
stainless steel	0.601.00
nickel	0.650.75
cast iron	0.931.05



DC 2-wire - M8, M18, and M30











Sensing Distance M8×1

Sensing Distance

Mounting		
stance Sn		
Assured operating distance Sa		
Cable length and material		
Normally open		
Normally closed		
Normally open		
Normally closed		

M8×1 Flush 2 mm 0...1.6 mm 2m PVC 2m PUR BES001L BES03HC BES03H9 BES024R BES001T BES03HJ BES024T BES03HE

Flush Flush 2 mm 0...1.6 mm .3m PUR BES001Z BES03H8

2 mm 0...1.6 mm BES0022 BES024N BES001Y BES024P

M8x1











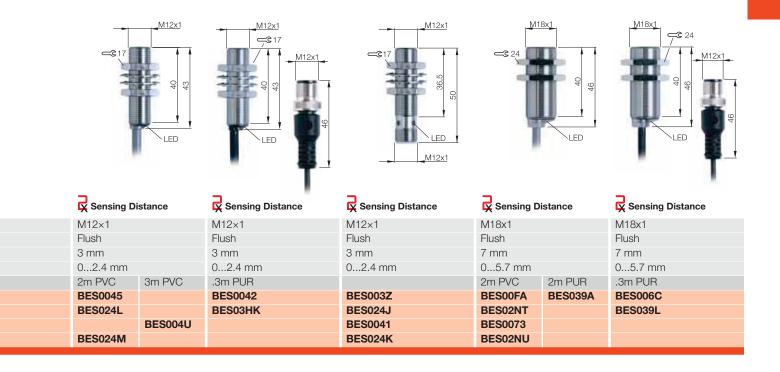


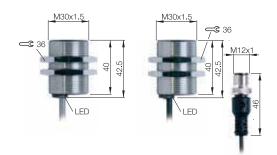
V	Sensing	Distanc



LISTED	Sensing Distance	Sensing Distance	Sensing Distance
Housing size	M18×1	M18x1	M30x1.5
Mounting	Flush	Flush	Flush
Rated operating distance Sn	7 mm	7 mm	15 mm
Assured operating distance Sa	05.7 mm	05.6 mm	012 mm
Cable length and material			
Polarized Normally open	BES0328	BES0069	BES008W
Polarized Normally closed	BES02NL	BES02NM	BES027J
Non-polarized Normally open	BES02NR	BES02NP	BES0094
Non-polarized Normally closed	BES02NN	BES006A	BES027H

DC 2-wire - M12, M18, and M30

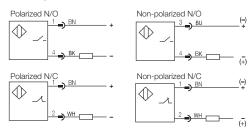




Sensing Distance Sensing Distance M30×1.5 M30×1.5 Flush Flush 15 mm 15 mm 0...12.2 mm 0...12.2 mm .3m PUR 2m PVC 2m PUR BES008R BES03FW BES008Y BES0279 BES03FY BES03H4 BES0091 BES03FZ BES027A BES03H0

Wiring diagrams for 4-wire cordsets

(See page 31 for cordsets.)



Subject to change without notice. See Balluff website for latest technical specifications.

Correction factor

...gives the reduction in sensing distances for target materials which are not made of Fe 360 unless otherwise noted.

Material	Factor
steel	1.0
copper	0.250.45
brass	0.350.50
aluminum	0.300.45
stainless steel	0.601.00
nickel	0.650.75
cast iron	0.931.05

Refer to Balluff website for latest technical information.

■ www.balluff.com BALLUFF 13

Introduction

Capacitive proximity sensors — object and level detection sensors that are competitively priced with above-average features

Balluff's economical line of capacitive sensors offers a broad range of products to reliably solve object and level detection applications. The family includes a wide array of tubular M12, M18 and M30 sensors available with either M12 connectors or pre-wired cables. Built to Balluff's high standards, all of the sensors offer reverse polarity and short circuit protection with enhanced EMC protection. Balluff's attention to quality, superior sensor design, and performance means better reliability, less down time, and higher productivity.

Object Detection

- Flush switching characteristics
- **■** Extended switching distances
- Recognition of plastic parts



Flush-mount capacitive sensors employ a concentrated electrical field to detect objects up to 15mm away, regardless of color, texture or material.

Level Detection

- Improved adhesion compensation through non-flush switching characteristic
- User adjustable sensitivity



Non-flush mount versions of the sensor line are ideal for level detection of bulk material or liquids either directly or through a plastic or glass container wall. Non-flush sensors make use of a spherical electrical field that compensates for material adhesion with sensing distances up to 25mm.

Features

- Stainless steel or plastic (PBT) housings
- PNP and NPN versions with normally open or normally closed outputs
- Large Green power on LED
- Large Yellow output function LED
- High EMC noise immunity

Standard Specifications				
Rated supply voltage	24 V DC			
Supply voltage range	1030 V DC,			
Max. load current	100 mA,			
Short circuit protection	Yes			
Polarity reversal protection	Yes			
Switching frequency	100 Hz			
Power indicator	Green LED			
Output function indicator	Yellow LED			
Degree of protection	IP67			
Temperature range	-25° C+70° C			
Approvals	CE and CULus			
Cable length and material	2m PUR			



M12













Mour	iting
Rated	d switching distance Sn
Hous	ing/Sensing face material
PNP	Normally open
PNP	Normally closed
NPN	Normally open
NPN	Normally closed

M12×1
Flush
14 mm
Stainless Steel/PBT
BCS00P0
BCS00P1
BCS00P2

BCS00P3

Flush
14 mm
Stainless Steel/PBT
BCS00R4
BCS00P8
BCS00P9
BCS00PA
BCS00PA

M12×1

M12×1
Flush
1...4 mm
PBT/PBT
BCS00PJ
BCS00PK
BCS00PL
BCS00PM

M12x1
Flush
1...4 mm
PBT/PBT
BCS00PU
BCS00PW
BCS00PY
BCS00PZ



Housing size









Housing	g size
Mountir	ng
Rated s	switching distance Sn
Housing	g/Sensing face material
PNP	Normally open
PNP	Normally closed
NPN	Normally open

NPN Normally closed

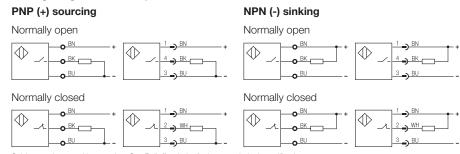
CULUS CE

M12×1
Non-flush
18 mm
Stainless Steel/PBT
BCS00P4
BCS00P5
BCS00P6
BCS00P7

M12×1	
Non-flush	
1 0 2222	
18 mm	
Stainless Steel/PBT	
BCS00PC	
BCS00PE	
BCS00PF	
BCS00PH	

WIIZXI	
M12×1	M12x1
Non-flush	Non-flush
18 mm	18 mm
PBT/PBT	PBT/PBT
BCS00PN	BCS00R0
BCS00PP	BCS00R1
BCS00PR	BCS00R2
BCS00PT	BCS00R3

Wiring diagrams (See page 31 for cordsets.)



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Refer to Balluff website for latest technical information.

■ www.balluff.com BALLUFF 15

M18









Housing size Mounting Rated switching distance Sn Housing/Sensing face material PNP Normally open PNP Normally closed NPN Normally open NPN Normally closed

M18×1 Flush 2...8 mm Stainless Steel/PBT **BCS00MF** BCS00M4

BCS00M5

BCS00M6

Flush 2...8 mm Stainless Steel/PBT BCS00LK BCS00LR **BCS00LN** BCS00LP

Flush 2...8 mm PBT/PBT BCS00M8 **BCS00MH BCS00MJ BCS00MK**

M18×1

M18x1 Flush 2...8 mm PBT/PBT **BCS00NZ** BCS00M1 BCS00M2 BCS00M3

Level Detection









Housing size Mounting Rated switching distance Sn Housing/Sensing face material PNP Normally open PNP Normally closed NPN Normally open NPN Normally closed

CULUSTED US C€

M18×1 Non-flush 2...15 mm Stainless Steel/PBT **BCS00ME BCS00ML BCS00MM BCS00MN**

Non-flush 2...15 mm Stainless Steel/PBT BCS00M7 BCS00M9 **BCS00MA BCS00MC**

M18×1 Non-flush 2...15 mm PBT/PBT **BCS00LM BCS00LT BCS00LU BCS00LW** M18x1 Non-flush 2...15 mm PBT/PBT BCS00LL **BCS00LY BCS00LZ** BCS00M0





Housin	ng size
Mount	ting
Rated	switching distance Sn
Housin	ng/Sensing face material
PNP	Normally open
PNP	Normally closed
NPN	Normally open
NPN	Normally closed

M30x1.5
Flush
215 mm
Stainless Steel/PBT
BCS00MR
BCS00MT
BCS00MU

BCS00MW

M30x1.5
Flush
215 mm
Stainless Steel/PBT
BCS00N2
BCS00N3
BCS00N4
BCS00N5

M30x1.5
Flush
215 mm
PBT/PBT
BCS00NA
BCS00NC
BCS00NE
BCS00NF

M30x1.5
Flush
215 mm
PBT/PBT
BCS00NM
BCS00NN
BCS00NP
BCS00NR

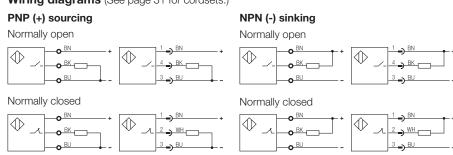
Level Detection





Housing size	M30x1.5	M30x1.5	M30x1.5	M30x1.5
Mounting	Non-flush	Non-flush	Non-flush	Non-flush
Rated switching distance Sn	125 mm	125 mm	125 mm	125 mm
Housing/Sensing face material	Stainless Steel/PBT	Stainless Steel/PBT	PBT/PBT	PBT/PBT
PNP Normally open	BCS00MY	BCS00N6	BCS00NH	BCS00NT
PNP Normally closed	BCS00MZ	BCS00N7	BCS00NJ	BCS00NU
NPN Normally open	BCS00N0	BCS00N8	BCS00NK	BCS00NW
NPN Normally closed	BCS00N1	BCS00N9	BCS00NL	BCS00NY

Wiring diagrams (See page 31 for cordsets.)



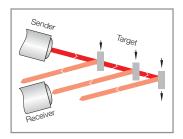
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Refer to Balluff website for latest technical information.

■ www.balluff.com BALLUFF 17

The best choice for everyday sensing needs

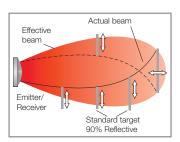
Simple to use, easy to install, economically priced – these characteristics describe this line of photoelectric sensors from Balluff. Featuring complete families of background suppression, diffuse, retroreflective, and thru-beam technologies, and several body styles to choose from, there is a solution waiting for your application. For standard specifications, refer to page 34.





Background Suppression – page 19 An advanced sensing technology, Background Suppression sensors are

able to sense targets and ignore objects behind them. This is made possible through either a mechanical or electronic adjustment on the receiving element that looks for the light reflected off of the target. These single-piece sensors feature an adjustable or fixed sensing range that lets you sense your target at a specific point within the sensor's range.





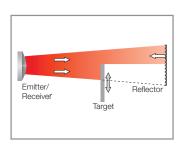
Diffuse - page 20

This standard sensing mode relies on the target to reflect light back to

the receiver to turn on its output. Featuring a single piece design, these sensors are less expensive than Background Suppression sensors since they do not have the advanced technology necessary to ignore objects behind the desired target. Diffuse sensors also have an adjustment potentiometer or teach pushbutton that allows you to set the desired sensing range of the target.



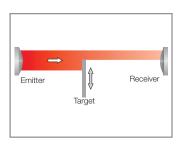
1 = number indicates wiring diagram on page 34





Retroreflective – page 24 In Retroreflective sensing, a self-contained sensor with both an emitter

and receiver emits light towards a reflector mounted within its rated sensing range. The output of the sensor is actuated when a target is passed into the effective beam of the sensor and it blocks the return of light to the receiver. The primary advantage of Retroreflective sensors over Diffuse or Background Suppression sensors is longer sensing range.





Thru-beam - page 26

The most reliable form of photoelectric sensing, Thru-beam sensors include a separate emitter and receiver that are

aligned such that the maximum amount of light from the emitter hits the receiver. The output of the receiver is actuated when a target passes between the sensors and blocks the light to the receiver. Thru-beam sensors also feature the longest sensing range of these modes since all of the light from the emitter is directed at the receiver.

Body	style		
Type			
Sensir	ng range		
Light s	source		
Cable	length and material		
PNP	NO/NC: Light-on/Dark-on	6	
NPN	NO/NC : Light-on/Dark-on	7	
PNP	NO Light-on	1	
NPN	NO Light-on	3	
PNP	NC Dark-on	2	
NPN	NC Dark-on	4	

1 = number indicates wiring diagram on page 34

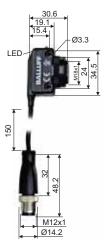
Background Suppression

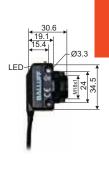












12 mm	Combination 18 mm	Combination 18 mm	Combination 18 mm	Combination 18 mm
threaded	threaded	threaded	threaded	threaded
Straight optics	90° optics	90° optics	90° optics	90° optics
60 mm	50 mm	50 mm	100 mm	100 mm
Visible red LED	Visible red	Visible red	Visible red	Visible red
	.15m PVC	2m PVC	.15m PVC	2m PVC
	BOS014R*	BOS014P*		
	BOS014U*	BOS014T*		
			BOS019A*	BOS019E*
			BOS019C*	BOS019F*
BOS007T				

 $^{^{\}star}$ Sensors cannot be adjusted, install sensors so that background cannot be detected.



Combination 18 mm threaded	Small block	Small block			
Straight optics	Straight optics	90° optics	90° optics	90° optics	90° optics
100 mm	100 mm	100 mm	100 mm	200 mm	200 mm
Visible red	Visible red	Visible red	Visible red	Visible red	Visible red
	2m PVC		2m PVC		2m PVC
BOS00JM	BOS00JL	BOS00LH	BOS00LF		
BOS00HR	BOS00HP	BOS00KY			
				BOS012A	BOS0129
				BOS011F	BOS011E
				BOS011Z	BOS011Y
				BOS0112	BOS0111

Diffuse Sensor

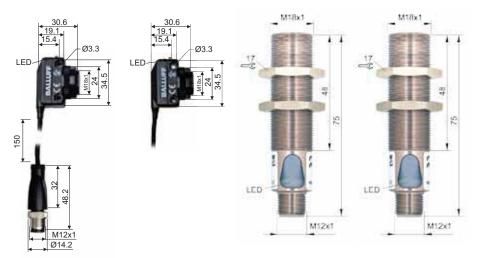






Body style	8 mm	8 mm	12 mm
	threaded	threaded	threaded
Type	Straight optics	Straight optics	Straight optics
Sensing range	55 mm	55 mm	23 mm Fixed Focus
Light source	Visible red	Visible red	Visible red
Cable length and material		2m PUR	
PNP NO Light-on ①	BOS0006	BOS0005	BOS007R
NPN NO Light-on 3	BOS0002	BOS014N	
PNP NC Dark-on (2)	BOS0004	BOS0003	
PNP NC Dark-on (8)			
NPN NC Dark-on (4)		BOS014M	
NPN NC Dark-on (2)	BOS0001		

 \bigcirc = number indicates wiring diagram on page 34



Body style	Combination 18 mm	Combination 18 mm	18 mm	18 mm	
	threaded	threaded	threaded	threaded	
Туре	90° optics	90° optics	Straight optics	Straight optics	
Sensing range	450 mm	450 mm	400 mm	600 mm	
Light source	Infrared	Infrared	Visible red	Infrared	
Cable length and material	.15m PVC	2m PVC			
PNP NO Light-on			BOS01FA	BOS01HL	
PNP NC Dark-on ②			BOS01FC		
PNP NC/NO: Light-on/Dark-on 6	BOS012P	BOS012R			
NPN NC/NO: Light-on/Dark-on (7)	BOS012F	BOS012H			

 $[\]bigcirc$ = number indicates wiring diagram on page 34

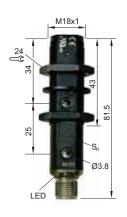
Diffuse Sensor



| 12 mm |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| threaded | threaded | threaded | threaded | threaded | threaded |
| Straight optics |
100 mm	100 mm	200 mm	200 mm	400 mm	400 mm
Visible red	Visible red	Visible red	Visible red	Infrared	Infrared
	3m PVC		3m PVC		3m PVC
BOS0012	BOS0010	BOS0043	BOS0013	BOS0045	BOS000Y
BOS000H		BOS000K	BOS000J	BOS000E	BOS000C
BOS000P		BOS000T		BOS0044	
			BOS000R		BOS000L
BOS0042		BOS000A		BOS0007	









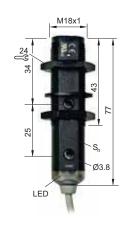




Combination 18 mm	Combination 18 mm	Combination 18 mm	Combination 18 mm
threaded	threaded	threaded	threaded
Straight optics	Straight optics	Straight optics	Straight optics
350 mm	350 mm	400 mm	400 mm
Class 1 red laser	Class 1 red laser	Infrared	Infrared
	2m PVC		2m PVC
BOS00JP	BOS00JN	BOS00JZ	BOS00JY
BOS00HU	BOS00HT	BOS00J3	BOS00J1







Body style	Combination 18 mm	Combination 18 mm
	threaded	threaded
Type	Straight optics	Straight optics
Sensing range	700 mm	700 mm
Light source	Infrared	Infrared
Cable length and material		2m PVC
PNP NO/NC: Light-on/Dark-on 6	BOS00K1	BOS00K0
NPN NO/NC: Light-on/Dark-on (7)	BOS00J5	BOS00J4

① = number indicates wiring diagram on page 34



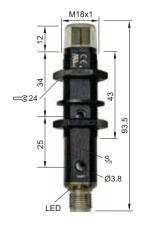


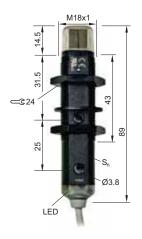
Body style		Combination 18 mm	Combination 18 mm	
		threaded	threaded	
Type		90° optics	90° optics	
Sensing range		80 mm	80 mm	
Light source		Infrared	Infrared	
Cable length and material			2m PVC	
PNP NO Light-on	1			
NPN NO Light-on	3			
PNP NC Dark-on	2			
PNP NC Dark-on	8			
NPN NC Dark-on	4			
PNP NO/NC : Light-on/Dark-on	6	BOS00M1	BOS00M0	
NPN NO/NC: Light-on/Dark-on	7	BOS00LE		

① = number indicates wiring diagram on page 34

Diffuse Sensor



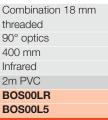








Combination 18 mm
threaded
90° optics
400 mm
Infrared
BOS00LT
BOS00L6



Combination 18 mm threaded 90° optics 250 mm Class 1 red laser **BOSOOLK**

BOS00L0

threaded 90° optics 250 mm Class 1 red laser 2m PVC **BOS00LJ BOS00KZ**









Small block	Small block	Small block	Small block
90° optics	90° optics	90° optics	90° optics
200 mm	200 mm	900 mm	900 mm
Visible red	Visible red	Infrared	Infrared
	2m PVC		2m PVC
BOS0128	BOS0127	BOS0124	BOS0123
BOS011C	BOS011A	BOS0117	BOS0116
BOS011W			
	BOS011U		BOS011K
BOS0110	BOS010Z		BOS010P

Retroreflective Sensor





Body style	8 mm threaded	8 mm threaded	12 mm threaded	12 mm threaded	18 mm theaded
Type	Straight optics	Straight optics	Straight optics	Straight optics	Straight optics
Sensing range	550 mm (polarized)	550 mm (polarized)	1.5 m (polarized)	1.5 m (polarized)	4 m (polarized)
Light source	Visible red	Visible red	Visible red	Visible red	Visible red
Cable length and material		2m PUR		3m PVC	
PNP NO/NC: Dark-on/Light-on 6					
NPN NO/NC: Dark-on/Light-on (7)					
PNP NO Dark-on ①	BOS00RC	BOS00RA	BOS00RE	BOS00RK	BOS01F8
NPN NO Dark-on 3	BOS00R7	BOS014Z	BOS00RF		
PNP NC Dark-on (2)	BOS00R9		BOS00RJ		BOS01F9
PNP NC Dark-on 8		BOS00R8		BOS00RH	
NPN NC Light-on (4)	BOS00R6	BOS014Y			

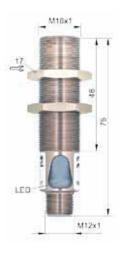
① = number indicates wiring diagram on page 34



Body style	Combination 18 mm threaded					
Type	Straight optics	Straight optics	Straight optics	90° optics	90° optics	
Sensing range	4.5 m (polarized)	16 m (polarized)	16 m (polarized)	3 m (polarized)	3 m (polarized)	
Light source	Visible red	Class 1 red laser	Class 1 red laser	Visible red	Visible red	
Cable length and material	2m PVC		2m PVC		2m PVC	
PNP NO Dark-on ①						
NPN NO Dark-on (3)						
PNP NC Light-on (2)						
PNP NC Light-on (8)						
NPN NC Light-on (4)						
PNP NO/NC: Dark-on/Light-on 6	BOS00K2	BOS00JT	BOS00JR	BOS00LW	BOS00LU	
NPN NO/NC: Dark-on/Light-on ①	BOS00J6	BOS00HY	BOS00HW	BOS00L8	BOS00L7	

Retroreflective Sensor

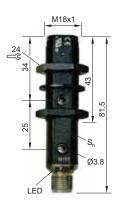












Combination 18 mm

threaded

Visible red

Straight optics

4.5 m (polarized)

18 mm threaded
Straight optics
6 m
Infrared

90° optics 3.5 m (polarized) Visible red .15m PVC **BOS012W** BOS012L BOS01HK

threaded

Combination 18 mm

Combination 18 mm threaded 90° optics 3.5 m (polarized) Visible red 2m PVC **BOS012Y** BOS012M

Combination 18 mm threaded 90° optics 6.5 m (polarized) Visible red 2m PVC BOS012Z

BOS00K3 **BOS012N** BOS00J7



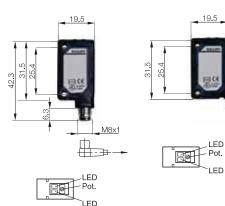








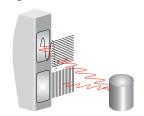
BOS00LL BOS00L1



Small block	Small block
90° optics	90° optics
4 m (polarized)	4 m (polarized)
Visible red	Visible red
	2m PVC
BOS012E	BOS012C
BOS011J	BOS011H
BOS0122	
	BOS0120
BOS0115	BOS0113

Polarized Retroreflective Sensors

In the illustration, light emitted by the sensor is filtered to take the vertical component out of the waveform. The light is then reflected off of a corner-cube reflector, which changes its orientation by 90 degrees. An additional filter is placed on the receiver lens to stop any light with the wrong orientation from getting through to the receiver, including ambient light or light reflecting from a shiny surface (like a mirror). This method of filtering allows Polarized Retroreflective sensors to see all kinds of targets.



Refer to Balluff website for latest technical information.

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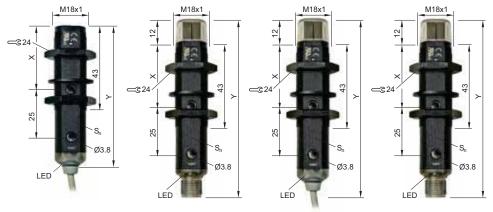
Thru-beam Sensor





Body style	8 mm threaded	8 mm threaded	12 mm threaded	12 mm threaded	18 mm threaded	
Type	Straight optics	Straight optics	Straight optics	Straight optics	Straight optics	
Sensing range	1.1 m	1.1 m	5 m	5 m	20 m	
Light source	Visible red	Visible red	Visible red	Visible red	Visible red	
Cable length and material		2m PUR		3m PVC		
Receiver PNP NO Dark-on ①	BOS00W9	BOS018F			BOS01FE	
Receiver NPN NO Dark-on 3	BOS0154	BOS018C				
Receiver PNP NC Light-on ②	BOS0153				BOS01FF	
Receiver PNP NC Light-on (8)		BOS018E				
Receiver NPN NC Light-on (4)	BOS0152	BOS018A				
Receiver PNP NO/NC: Dark-on/Light on (6)			BOS00UE	BOS00UC		
Receiver NPN NO/NC: Dark-on/Light on ①			BOS00UA			
Emitter ⑤	BOS0151	BOS018H	BOS00W2	BOS00UW	BOS01FH	
Emitter 9						

① = number indicates wiring diagram on page 34



Receiver: X = 34, Y = 77 Emitter: X = 24, Y = 67



Receiver: X = 34, Y = 93.5 Emitter: X = 24, Y = 83.5

Receiver: X = 34, Y = 89 Emitter: X = 24, Y = 79

Receiver: X = 34, Y = 93.5 Emitter: X = 24, Y = 83.5

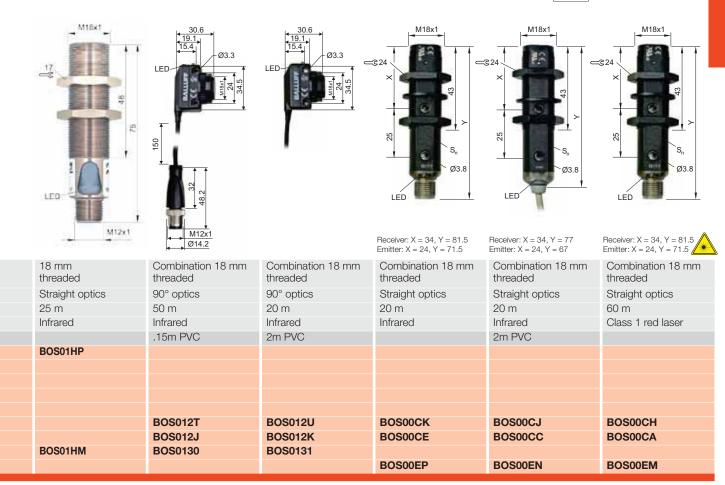


Body style	Combination 18 mm threaded				
Туре	Straight optics	90° optics	90° optics	90° optics	
Sensing range	60 m	15 m	15 m	50 m	
Light source	Class 1 red laser	Infrared	Infrared	Class 1 red laser	
Cable length and material	2m PVC		2m PVC		
Receiver PNP NO/NC: Dark-on/Light-on 6	BOS00CF	BOS00CW	BOS00CU	BOS00CT	
Receiver NPN NO/NC: Dark-on/Light-on (7)	BOS00C9	BOS00CP	BOS00CN	BOS00CM	
Emitter 9	BOS00EL	BOS00EW	BOS00EU	BOS00ET	

① = number indicates wiring diagram on page 34

Thru-beam Sensor









	Combination 18 mm threaded
	tilioaded
	90° optics
	50 m
	Class 1 red laser
	2m PVC
	BOS00CL
ĺ	BOS00ER



LED							
Body style	Small block	Small block					
Туре	90° optics	90° optics					
Sensing range	10 m	10 m					
Light source	Infrared	Infrared					
Cable length and material		2m PVC					
PNP NO Dark-on (E-R set) (1) (5)	BOS0126*	BOS0125*					
NPN NO Dark-on (E-R set) 3 5	BOS0119*	BOS0118*					
PNP NC Light-on (E-R set) 2 5	BOS011T*						
PNP NC Light-on (E-R set) 8 5		BOS011N*					
NPN NC Light-on (E-R set) 4 5	BOS010Y*						
NPN NC Light-on (E-R set) 8 5		BOS010U*					
		- The state of th					

^{*}Emitter-Receiver set

Balluff Global - Magnetic Field

204/214 C-slot, 235 T-slot

Sensors for pneumatic cylinders

Balluff's magnetic field cylinder sensors are based on non-contact, solid-state sensor technology that is compatible with both reed and Hall Effect magnetic pole orientations, making them the ideal replacement for standard magnetic switches. Electrically rugged, they feature short circuit protection, overload protection, and reverse polarity protection...all backed by Balluff's exclusive Lifetime Warranty. Improved sensor performance and better reliability results in less downtime and increased productivity. With Balluff's magnetic field sensors, you install and forget them.

Balluff's compact BMF sensors are designed to fit either C-slot or T-slot extrusions and require no additional brackets for mounting. These sensors fit flush into the slot, offering better sensor protection...nothing sticking out and nothing in the way. Flush mounting sensors make installation in space critical applications easier and less time consuming. In addition, cable clips are included for cleaner cable routing and better strain relief.

BMF Standard Specific	ations
Rated supply voltage	24 V DC
Supply voltage range	1030 V DC,
Max. load current	100 mA,
Short circuit protection	Yes
Polarity reversal protection	Yes
Function indicator	Yes
Output function indicator	Yellow LED
Degree of protection	IP67
Temperature range	-25° C+85° C
Approvals	CE and cULus
Cable material	PUR
Rated switching field	15 gauss
Assured switching field	25 gauss

BMF 204 and BMF 214 C-slot - Single Sensor

These magnetic field sensors are C-slot styles that are bracketless and provide rock-solid holding

Position detection with compact sensors for C-slots

BMF 204 - Designed for 3.8 mm slot

BMF 214 - Designed for 4 mm slot

- Slides into the C-slot from the end
- Superior holding strength
- Miniature design for short stroke cylinders and grippers
- Precise, accurate positioning







Series	BMF 204				BMF 214			
Cable length	.3 m	.3 m	.5 m	2 m	.3 m	.5 m	2 m	5 m
Connection type	M8	M12	M8	PU	M8	M8	PU	PU
	connector	connector	connector	cable	connector	connector	cable	cable
PNP No contact	BMF0002	BMF00A6	BMF0003	BMF0001	BMF00A2	BMF00A3	BMF00A1	BMF00E3

3.8 mm (BMF 204) 4 mm (BMF 214)





BMF 235 T-slot - Single Sensor

Position detection with compact sensors for T-slots

BMF 235 - The new standard for every T-slot

- Large, ultra-bright LED for easy diagnostics
- Installs from above into the T-slot drop-in installation
- Installs with standard screwdriver or 1.5 mm Allen wrench
- Short, compact design with greater holding strength





Series	BMF 235						
Cable length	.3 m	.5 m	.3 m	.5 m	2 m		
Dimensions (HxWxL)	5.5x5x23.5 mm	5.5x5x23.5 mm			5.5x5x23.5 mm		
Connection type	M8 connector	M8 connector	M12 connector	M12 connector	PU cable		
PNP NO	BMF00C4	BMF00CF	BMF00C5	BMF00CL	BMF00AR		
PNP NC	BMF00C6				BMF00AT		
NPN NO	BMF00C2				BMF00AU		
NPN NC	BMF00C3				BMF00AW		

Balluff Global - Magnetic Field

BMF - V-Twin 204/214 C-slot, 235 T-slot



Balluff's V-Twin® magnetic field sensors provide two sensors with a single connector in either an M8 or M12 configuration.

Substantial savings when using two sensors on one cylinder

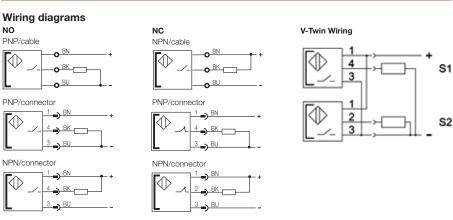
- One, four-conductor cable verses two, three-conductor cables
- Less installation hardware
- Fewer wiring terminations
- Less installation time
- Lower initial costs compared to two separate sensors
- Double the number of sensors into a multiple interface block or sensor hub





V-Twin

Series	204 C-slot		214 C-slot		235 T-slot	
Cable length	.3 m	.3 m	.3 m	.3 m	.3 m	.3 m
Connector	M8	M12	M8	M12	M8	M12
PNP NO	BMF0006	BMF0005	BMF00A5	BMF00A4	BMF00CA	BMF00C9



Subject to change without notice. See Balluff website for latest technical specifications.

Know your cylinder? Find your sensor.

Balluff's exclusive, easy-to-use online Pneumatic Cylinder Sensor Resource Center is designed to help you select the best solution for specific cylinder models.

The web-based interface will generate up to three sensor recommendations for each application. The Resource Center is designed to help you make a preliminary selection of products so you can download sensor datasheets and mounting bracket installation instructions.

The Resource Center will reduce your design time, aid you in component standardization, and ultimately provide you with a reference guide that will help reduce downtime when a replacement sensor is needed.

Visit:

www.balluff.us/bmfcenter



Refer to Balluff website for latest technical information.

■ www.balluff.com BALLUFF | 29

Balluff Global - Power Supplies

DC - Power Supplies



Output Voltage	Output Current	Input Voltage	Housing	Class II Rating	Parallel Mode	Ready Output	Part Number	Order Code
Single-pha	Single-phase Input Power							
24 VDC	0.75 A	100240 VAC	Plastic	Yes			BAE PS-XA-1W-24-007-001	BAE0001
24 VDC	1.25 A	100240 VAC	Plastic	Yes		Yes	BAE PS-XA-1W-24-012-002	BAE0004
24 VDC	2.5 A	100240 VAC	Plastic	Yes		Yes	BAE PS-XA-1W-24-025-002	BAE0005
24 VDC	3.8 A	115/230 VAC	Metal	Yes	Yes	Yes	BAE PS-XA-1W-24-038-003	BAE003J
24 VDC	5.0 A	115/230 VAC	Metal		Yes	Yes	BAE PS-XA-1W-24-050-003	BAE0006
24 VDC	10.0 A	115/230 VAC	Metal		Yes	Yes	BAE PS-XA-1W-24-100-004	BAE0002
24 VDC	20.0 A	115/230 VAC	Metal		Yes	Yes	BAE PS-XA-1W-24-200-005	BAE0003
Three-pha	se Input Po	wer						
24 VDC	5.0 A	3x 340575 VAC	Metal			Yes	BAE PS-XA-3Y-24-050-009	BAE0007
24 VDC	10.0 A	3x 340575 VAC	Metal		Yes	Yes	BAE PS-XA-3Y-24-100-006	BAE0008
24 VDC	20.0 A	3x 340575 VAC	Metal		Yes	Yes	BAE PS-XA-3Y-24-200-007	BAE0009
24 VDC	40.0 A	3x 340575 VAC	Metal				BAE PS-XA-3Y-24-400-010	BAE003R

Balluff Global - Cables



M8 Single-Ended

Type		M8 Female	M8 Female
Configura	ation	Straight	Right Angle
Voltage Rating		60 VAC/VDC (3wire), 30 VAC/VDC (4wire)	60 VAC/VDC (3wire) 30 VAC/VDC (4wire)
Amperage		4 A	4 A
3-wire	2m	BCC0CC0	BCC0CAY
	5m	BCC0AUM	BCC0AUP
	10m	BCC0AUN	BCC0AUR
4-wire	2m	BCC0CAZ	BCC0CAW
	5m	BCC0AUT	BCC0AUW
	10m	BCC0AUU	BCC0AUY



See our full line in the **Industrial Networking and Connectivity** catalog.





M12 Single-Ended

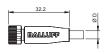
•				
Type		M12 Female	M12 Female	
Configuration		Straight	Right Angle	
Voltage Rating		250 VAC/VDC	250 VAC/VDC	
Amperage		4 A	4 A	
4-wire	2m	BCC0CAU	BCC0CAT	
5m		BCC0AUZ	BCC0AW1	
10m		BCC0AW0	BCC0AW2	

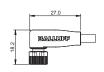
M8 and M12 Cable Specifications

Jacket Material	PVC	
Overmold material	Black TPU	
Cable jacket color	Yellow	
Conductor gauge	22AWG	
Temperature rating (moving)	-5105°C	
Temperature rating (fixed	-40105°C	
Bending cycles	> 2 Million	
Number of conductors	3	4
Cable diameter	4.7 ± 0.15 mm	5.0 ± 0.15 mm

Technical data

M8 connectors - female straight and right-angle





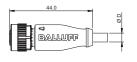


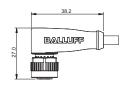




Size	M8	M8	M12	
Gender	Female	Female	Female	
Poles	3-wire	4-wire	4-wire	
Wire Code	DC	DC	DC	
1	BR	BR	BR	
2		WH	WH	
3	BU	BU	BU	
4	BK	BK	BK	

M12 connectors – female straight and right-angle





3-Wire

Non-LED	Normally Open
Wiring code	001
	1
	3
	4
	5

4-Wire

Non-LED	Normally Open/ Normally Closed
Wiring code	003
	1
	2
	3
	5

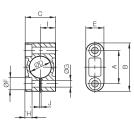
Balluff Global - Accessories

Inductive, capacitive, and photoelectric accessories

Clamping cuff

	_	0	ØD	Е	F	G	Н	ı	J
BAM00A2 17	27	16	7.9	12	8	4.5	4.5	8	1
BAM00C4 22	32	20	11.9	12	8	4.5	4.5	10	1
BAM00F2 26	36	26	17.9	12	8	4.5	4.5	13	1
BAMOOHN 42	55	38	30	18	10	5.5	5.5	19	1.5





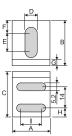
Material: PA6

Note: All units are in mm

Slotted angle bracket (screws and washers included)

	Α	В	С	D	Е	F	G	Н	1
BAM009U	25	30	30	8.1	12	7	4	6	14
BAM00C0	25	30	30	12.1	9	8.5	4	6	14
BAM00EY	30	40	40	18.1	11	12	5	10	18
ВАМ00НН	40	60	40	30.1	18	19	5	10	30





Material: Aluminum Note: All units are in mm

Ordering code Material

Suitable product

Reflectivity rating

Temperature range



Reflector Ø 84 mm BAM00RH **PMMA** All

0...+65 °C

85%



Reflector 51×62 mm Two M4 screws **BAM00WL PMMA** ΑII 0...+50 °C 100 %



Small L bracket Two M3 screws BAM00U5 Stainless steel BOS 5K



Protective bracket Two M3 screws BAM00U6 Stainless steel BOS 5K



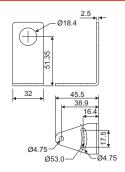
Ordering code	BAM00PT
Suitable product	BOS 11K
Material	Stainless steel
Mounting	Two M3 screws
Type	Small L bracket

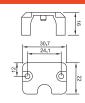


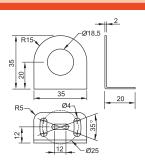
Mounting adapter
Two M3 screws
Durethan
BOS 18KF/KW
BAM00RW



Small L bracket Two M3 screws Aluminum BOS 18KF/KW BAM00RY







Balluff Global - Accessories

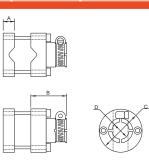
Capacitive accessories

ackets

Mounting Brackets

Ordering code		DAIVIU15E	DAIVIU15F	DAIVIUTSH
Oudering seds		BAM015E	BAM015F	BAM015H
Tube diameter (mm)	9.4-20.6	9.4-20.6	25.4-44.5
	D	12.1	18.1	30.1
	С	38.1	45.0	69.9
	В	29.5	38.1	67.8
Dimensions (mm)	Α	10.5	11.7	19.1
Fits		M12	M18	M30

Material: Plastic and Stainless Steel



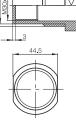
Accessories Deliver Faster Changeover Time

A common application, tank level control, is now simple with Balluff BCSA sight glass mounts. On and off levels can be easily adjusted on the external tube by moving the sensors up or down as desired. The ability to make these process changes quickly saves you money and satisfies the need for high-accuracy feedback.

Cover Nut

Oover Nut			
Fits	M18×1	M30×1.5	
Ordering code	BAM00F1	BAM00H2	
Note: All units are in m	16 22 12.5 16 44-pv 18 72.5 18 72.5 29 850 20 22 12.5	30 22.5 12.5 12.6 12.6 12.6 12.6 12.6 12.6 12.6 12.6	







Protective Teflon™ switchwells are perfect for attaching capacitive sensors to containers for level detection.

Please note. The nominal switching distance of capacitive switches is reduced by 2 mm when the cover nut is installed.

BMF accessories

Tie rod and round body cylinders - T-slot sensors with "stay put brackets" offer solutions for tie rod and round body cylinders.

BMF 235 - round body



T-slot bracket with tube cuff				
Part number	Cylinder diameter (mm)			
SET010H	7-11			
SET010J	11-19			
SET010K	18-29			
SET010L	28-39			
SET010M	38-49			
SET010N	48-59			
SET010P	58-69			
SET010T	68-79			
SET010R	78-89			

Tie rod brackets for BMF 235



Specifications and Wiring Diagrams

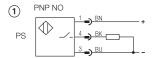
Photoelectric Standard Specifications

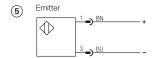
	BOS 5K	BOS 08M	BOS 11K	BOS 12M	BOS 18KF/KW	BOS 18M
Form Factor	Small block	8 mm threaded	Combination 18 mm threaded	12 mm threaded	Combination 18 mm threaded	18 mm threaded
Optics orientation	90°	Straight	90°	Straight	Straight (18KF), 90° (18KW)	Straight
Supply voltage	1030 Vdc	1030 Vdc	1030 Vdc	1030 Vdc	1030 Vdc	1030 Vdc
Max. load current	100 mA	100 mA	100 mA	100 mA* 200 mA	100 mA	100 mA
Short circuit protection	Yes	Yes	Yes	Yes	Yes	Yes
Current overload protection	Yes	Yes	Yes	Yes	Yes	Yes
Polarity reversal protection	Yes	Yes	Yes	Yes	Yes	Yes
Degree of protection	IP67	IP67	IP67	IP67	IP67	IP67
Temperature range	-25 to +55° C	-10 to +60° C	-20 to +55° C	-20 to +60° C* -10 to +60° C	-25 to +55° C	-5 to +55° C
Approvals	CE	CE, cULus	CE, cULus	CE, cULus	CE, cULus	CE, cULus
Connection	M8 4-pin or 2 m cable	M8 3-pin or cable	M12 4-pin pigtail or 2 m cable	M12 4-pin or cable	M12 4-pin or 2 m cable	M12

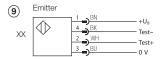
Consult Balluff website for latest technical specifications.

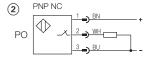
Wiring Diagrams

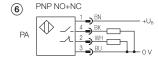
Subject to change without notice. See Balluff website for latest technical specifications.



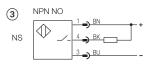


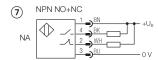


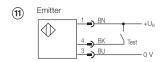


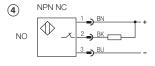


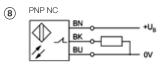


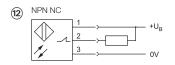












^{*}Background suppression fixed focus.

Sensor Technology Guide

	Description	Sensing Range (typ.)	Advantages	Disadvantages	Applications
Inductive Metal Target	Detects various metal targets using magnetic field	0 - 30 mm	Popular, very rugged, best in harsh environments, economical, simple use	Short range, detects only metal targets	General purpose, welding, metal cutting, RPM pickup
Photoelectric: Diffuse Reflective Target	Detects any target capable of reflecting light	0 - 900 mm	Popular, good for small targets, handles many applications	Short range, affected by dirt, color dependent	General purpose, color mark, label detection
Photoelectric: Retroreflective	Detects any target capable of blocking light	0 - 16 m	Best for conveyors or transparent targets, medium sensing range	Requires a reflector, affected by dirt build-up	Conveyors, large openings, bottle detection
Photoelectric: Thru-Beam Receiver Opaque Target Emitter	Detects target capable of blocking light	0 - 60 m	Best for long range or to look through a translucent object, tolerant of dirt	Requires both an emitter and a receiver	Height verification, loop control, fill level
Capacitive: Object Detection Dense Target	Detects target based on change in density	0 - 25 mm	Best for detecting dense materials; adjustable, simple	Short range, affected by humidity changes	Detects objects regardless of color, texture, or material
Capacitive: Level Detection Dense Target	Detects target based on change in density	0 - 25 mm	Best for detecting bulk material or liquids directly or through plastic or glass container wall	Can be affected by material buildup	Detects objects regardless of color, texture, or material
Magnetic	Detects a magnet	Magnet dependent	Best for pneumatic cylinders, detects through most objects (except steel)	Short range, requires magnet	Cylinder position detection

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Object Detection

Inductive sensors, cylinder sensors, magnetic field sensors capacitive sensors, ultrasonic sensors, photoelectric sensors, fiber optic devices, fiber optics, angle sensors, through-beam fork sensors, optical window sensors, light grids, contrast sensors, luminescence sensors, color sensors, mechanical and inductive single and multiple position switches



Linear Position and Measurement

Micropulse® transducers, magnetic linear encoder system, inductive displacement system, inductive distance sensors, magnetoinductive distance sensors, capacitive distance sensors, photoelectric distance sensors, ultrasonic sensors



Fluid Detection

Pressure sensors, capacitive sensors for level detection



Industrial Identification

Industrial RFID systems, vision sensors



Networking and Connectivity

Connectors and connection cables, valve connectors, passive splitter boxes, active splitter boxes, IO-Link, bus systems (Profibus, Profinet, CC-Link, DeviceNet, EtherNet), inductive couplers, power supplies, electrical devices



USA

Accessories

Brackets and mountings, assembly system BMS

Balluff Inc. 8125 Holton Drive Florence, KY 41042 Phone: (859) 727-2200 Toll-free: 1-800-543-8390 Fax: (859) 727-4823 E-Mail: balluff@balluff.com

Canada

Balluff Canada, Inc. 2840 Argentia Road, Unit #2 Mississauga, Ontario L5N 8G4 Phone: (905) 816-1494 Toll-free: 1-800-927-9654 Fax: (905) 816-1411

E-Mail: balluff.canada@balluff.ca

www.balluff.com

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Scan the QR Code to visit our social media page











Mexico

Balluff de México SA de CV Anillo Vial II Fray Junípero Serra No. 4416 Colonia La Vista Residencial. Querétaro, Qro. CP76232 Phone: (++52 442) 212-4882 Fax: (++52 442) 214-0536 E-Mail: balluff.mexico@balluff.com

